

2

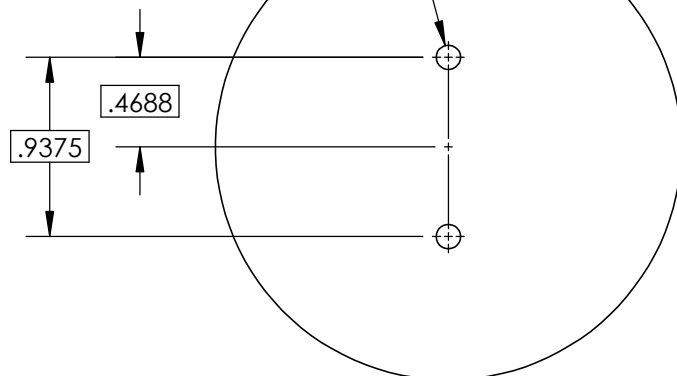
1

2X $\phi .127 \pm .002 \nabla .125$
 DRILL POINT ACCEPTABLE

$\phi .020$	A	B
$\phi .006$	A	

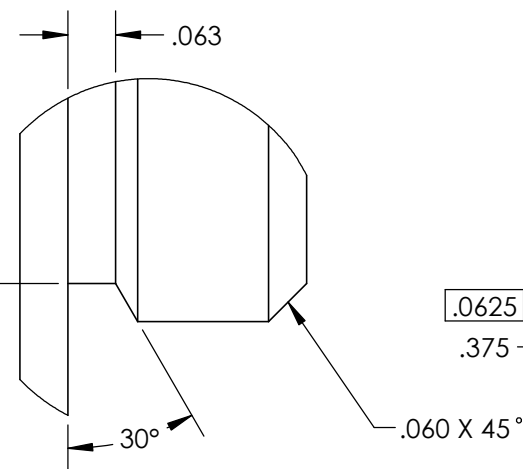
$\phi 2.438$

$\phi .005$	A	B
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$\phi .006$	U	.001	A
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$\phi 1.150$.005	B
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DETAIL D
 SCALE 4 : 1

$\phi .003$	A
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1 1/4-12 UNF 2A	$\phi .003$	A
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.0625
 .375

GENERAL NOTES UNLESS OTHERWISE SPECIFIED

1. BREAK ALL SHARP EDGES .016 MAX RADIUS OR CHAMFER

2. .032 MAX FILLET UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 ANGLES: $\pm 2^\circ$
 TWO PLACE DECIMAL: $\pm .015$
 THREE PLACE DECIMAL: $\pm .005$
 FOUR PLACE DECIMAL: $\pm .0010$

DIMENSIONING AND TOLERANCING
 PER: ASME Y14.5-2009

MATERIAL
 6061-T6

FINISH
 125 RA

DO NOT SCALE DRAWING

DRAWN

NAME

DAKOTA

DATE

8-14-19

CHECKED

ENG APPR.

MFG APPR.

COMMENTS:

NIMS

TITLE:

CAP

SIZE

A

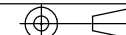
DWG. NO.

N2019-9

REV

A

SCALE: 1:1



SHEET 1 OF 1