

Performance Agreement

Number:	PA-000018
Publisher:	NIMS
Standard:	NIMS Machining Version 1, 2020
Section:	CNC 5-Axis Milling Specialist Role (MAC-006V1)
Time to Complete (max):	N/A
Related Credential(s):	CNC 5-Axis Milling Specialist

Agreement

All stakeholders are recognized as performers working to validate true job performance. In accordance with referenced standards, (a) Organizations agree to design or select Performance Measures that validate performance requirements of their community and provide resources required for training and learning, (b) Trainers agree to transfer all required knowledge to prepare trainees for successful performance, (c) Trainees agree to utilize all provided resources to learn to the best of their ability.

Validation Groups

Validation of performance for the duties listed in each Validation Group must take place within a single experience, defined and documented as a Performance Measure (PM). Multiple validation groups may be combined into a single comprehensive PM.

Group	Duty Name	Duty ID
Group 1	Duty 1.01: Workholding Device Alignment	MAC-CMS5-50049V1
	Duty 1.02: Cutting Tool Assembly and Setting	MAC-CMS5-50050V1
	Duty 1.03: Machine Verification and Dry Run	MAC-CMS5-50051V1
	Duty 1.04: Physical Test Cutting	MAC-CMS5-50052V1
	Duty 2.01: Part Loading	MAC-CMS5-40053V1
	Duty 2.02: Process Adjustments	MAC-CMS5-40054V1
	Duty 3.01: Deburring	MAC-CMS5-10055V1
	Duty 4.01: Standardizing	MAC-CMS5-80056V1
	Duty 4.02 Measurements	MAC-CMS5-80057V1

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Group	Duty Name	Duty ID
Group 1	Duty 5.01: Process Planning	MAC-CMS5-70058V1
	Duty 5.02: Coding	MAC-CMS5-70059V1
Group 2	Duty 6.01: Lube and Coolants	MAC-CMS5-30060V1